

Data sheet

Title: FIXED THICK FILM CHIP RESISTORS;
RECTANGULAR TYPE & HIGH POWER

Style: RMCH06,10,16,20,32,35

AEC-Q200 qualified

RoHS COMPLIANCE ITEM
Halogen and Antimony Free

Note: •Stock conditions

Temperature: +5°C ~ +35°C

Relative humidity: 25% ~ 75%

The period of guarantee: Within 2 year from shipment by the company.

Solderability shall be satisfied.

•Product specification contained in this data sheet are subject to change at any time without notice

•If you have any questions or a Purchasing Specification for any quality agreement is necessary, please contact our sales staff.



釜屋電機株式会社
KAMAYA ELECTRIC CO., LTD.

Hokkaido Research Center
Approval by: T. Sannomiya
Drawing by: M. Shibuya

1. Scope

1.1 This data sheet covers the detail requirements for fixed thick film chip resistors; rectangular type & high power, style of RMCH06,10,16,20,32,35.

1.2 Applicable documents

JIS C 5201-1: 2011, IEC60115-1: 2008, AEC-Q200 Rev.D

2. Classification

Type designation shall be the following form.

(Example) 1)

RMCH	16	K	123	J	TP
1	2	3	4	5	6

Style

1 Fixed thick film chip resistors; rectangular type & high power

2 Rated dissipation and / or dimension

3 Temperature coefficient of resistance

K	$\pm 100 \times 10^{-6} / ^\circ\text{C}$
-(Dash)	Standard



Style

4 Rated resistance

123	E24 Series, 3 digit, Ex. 123--> 12k Ω ,
1000	E96 Series, 4 digit, Ex. 1000-->100 Ω 1022--> 10.2k Ω

5 Tolerance on rated resistance

D	$\pm 0.5\%$
F	$\pm 1\%$
J	$\pm 5\%$

6 Packaging form

PA	Press pocket taping
TH	Paper taping
TP	
TE	Embossed taping

3. Rating

3.1 The ratings shall be in accordance with Table-1.

Table-1

Style	Rated dissipation (W)	Temperature coefficient of resistance ($10^6 / ^\circ\text{C}$)		Rated resistance range (Ω)	Preferred number series for resistors	Tolerance on rated resistance
RMCH06	0.063	Standard	± 200	10~1M	E24, 96	D($\pm 0.5\%$), F($\pm 1\%$)
			+350~-100	1~9.76		
			± 200	10~1M	E24	J($\pm 5\%$)
			+350~-100	1~9.1		
RMCH10	0.125	K	± 100	10~1M	E24, 96	D($\pm 0.5\%$), F($\pm 1\%$)
		Standard	± 200	1~9.76		
		K	± 100	10~1M	E24	J($\pm 5\%$)
		Standard	± 200	1~9.1		
RMCH16	0.25	K	± 100	10~1M	E24, 96	D($\pm 0.5\%$), F($\pm 1\%$)
		Standard	± 200	1~9.76		
		K	± 100	10~1M	E24	J($\pm 5\%$)
		Standard	± 200	1~9.1		
RMCH20	0.4	K	± 100	10~1M	E24, 96	D($\pm 0.5\%$), F($\pm 1\%$)
		Standard	± 200	1~9.76		
		K	± 100	10~1M	E24	J($\pm 5\%$)
		Standard	± 200	1~9.1		
RMCH32	0.5	K	± 100	10~1M	E24, 96	D($\pm 0.5\%$), F($\pm 1\%$)
		Standard	± 200	1~9.76		
		K	± 100	10~1M	E24	J($\pm 5\%$)
		Standard	± 200	1~9.1		
RMCH35	0.75	K	± 100	10~1M	E24, 96	D($\pm 0.5\%$), F($\pm 1\%$)
		Standard	± 200	1~9.76		
		K	± 200	10~1M	E24	J($\pm 5\%$)
		Standard	± 200	1~9.1		

Style	Limiting element voltage (V)	Insulation voltage (V)	Category temperature range (°C)
RMCH06	25	50	-55~+155
RMCH10	50	100	
RMCH16	150	150	
RMCH20	200	500	
RMCH32			
RMCH35			

3.2 Derating

The derated values of dissipation at temperature in excess of 70 °C shall be as indicated by the following curve.

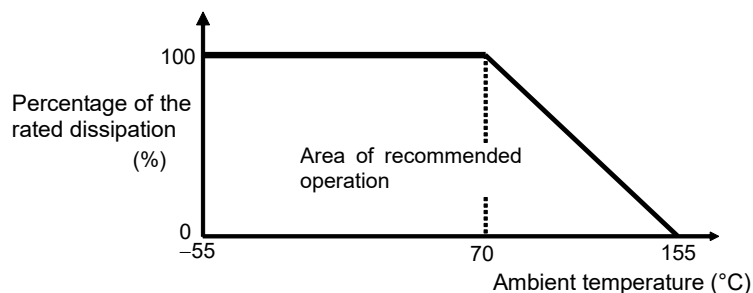


Figure-1 Derating curve

3.3 Rated voltage

d.c. or a.c. r.m.s. voltage calculated from the square root of the product of the rated resistance and the rated dissipation.

$$E = \sqrt{P \cdot R}$$

E : Rated voltage (V)

P : Rated dissipation (W)

R : Rated resistance (Ω)

Limiting element voltage can only be applied to resistors when the resistance value is equal to or higher than the critical resistance value.

At high value of resistance, the rated voltage may not be applicable.

4. Packaging form

The standard packaging form shall be in accordance with Table-2.

Table-2

Symbol	Packaging form		Standard packaging quantity / units	Application
PA	Press pocket taping (paper taping)	8mm width, 2mm pitches	15,000 pcs.	RMCH06
TH	Paper taping	8mm width, 2mm pitches	10,000 pcs.	RMCH10
TP	Paper taping	8mm width, 4mm pitches	5,000 pcs.	RMCH16,20,32
TE	Embossed taping	8mm width, 4mm pitches	4,000 pcs.	RMCH35

5. Dimensions

5.1 The resistor shall be of the design and physical dimensions in accordance with Figure-2 and Table-3.

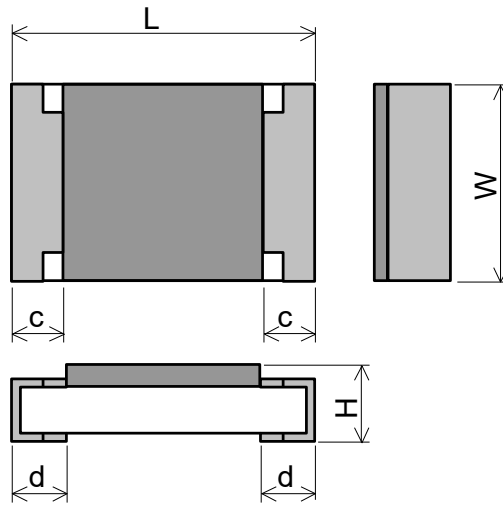


Figure-2

Table-3

Unit : mm

Style	L	W	H	c	d
RMCH06	0.6±0.03	0.3±0.03	0.23±0.03	0.1±0.15	0.15±0.05
RMCH10	1.0±0.05	0.5±0.05	0.35±0.05	0.2±0.15	0.25 ^{+0.05} _{-0.10}
RMCH16	1.6±0.1	0.8 ^{+0.15} _{-0.05}	0.45±0.10	0.3±0.2	0.3±0.1
RMCH20	2.0±0.1	1.25±0.10	0.55±0.10	0.3±0.2	0.4±0.2
RMCH32	3.1±0.1	1.6±0.15	0.55±0.10	0.3±0.2	0.5±0.25
RMCH35	3.1±0.15	2.5±0.15	0.55±0.15	0.3±0.2	0.5±0.25

5.2 Net weight (Reference)

Style	Net weight(mg)
RMCH06	0.16
RMCH10	0.6
RMCH16	2
RMCH20	5
RMCH32	9
RMCH35	16

6. Marking

The Rated resistance of RMCH06,10 should not be marked.

The nominal resistance shall be marked in 3 digits or 4 digits and marked on over coat side.

- E24 series: 3 digits, E96 series: 4 digits

In case of the resistance value that E96 overlaps with E24, It is marked by either.

The Rated resistance of RMCH16 should not be marked in 4 digits (E96).

Marking example	Contents	Application
123	12×10 ³ [Ω] → 12 [kΩ]	RMCH16,20,32,35
2R2	2.2 [Ω]	Less than 10Ω of RMCH16,20,32,35
5623	562×10 ³ [Ω] → 562[kΩ]	RMCH20,32,35
12R7	12.7 [Ω]	RMCH20,32,35

7. Performance

7.1 The standard condition for tests shall be in accordance with Sub-clause 4.2, JIS C 5201-1:2011.

7.2 The performance shall be satisfied in Table-4.

Table-4(1)

No.	Test items	Condition of test	Performance requirements
1	High temperature exposure AEC Q200 - No.3	MIL-STD-202 Method 108 Ambient temperature: 155±2°C, Condition: Without load, Duration: 1000 ⁺⁴⁸ ₀ h Interval measurements: 250 h and 500 h	RMCH06: ΔR/R: Within ±(3%+0.1Ω) Other: ΔR/R: Within ±(2%+0.1Ω) No visible damage
2	Temperature cycling AEC Q200 - No.4	JESD22 Method JA-104 Temperature: -55±3°C / 125±2°C, Dwell time: 30min maximum at each temp. Transition time: 1 min. max. Number of cycles: 1000 cycles. Interval measurements: 250 cy and 500 cy	RMCH06: ΔR/R: Within ±(3%+0.1Ω) Other: ΔR/R: Within ±(1%+0.05Ω) No visible damage
3	Bias humidity AEC Q200 – No.7	MIL-STD-202 Method 103 Condition: 85°C & 85% R.H. Test power: 10% of rated power shall be applied for continuously. Duration: 1,000 ⁺⁴⁸ ₀ h Interval measurements: 250 h and 500 h	RMCH06: ΔR/R: Within ±(3%+0.1Ω) Other: ΔR/R: Within ±(2%+0.1Ω) No visible damage
4	Operational life AEC Q200 – No.8	MIL-STD-202 Method 108 Ambient temperature: 125±2°C The applied voltage shall be the voltage to be calculated at 35% of rated dissipation or the limiting element voltage whichever is the smaller. Condition: The voltage shall be applied for continuously. Duration: 1000 ⁺⁴⁸ ₀ h Interval measurements: 250 h and 500 h	RMCH06: ΔR/R: Within ±(3%+0.1Ω) Other: ΔR/R: Within ±(2%+0.1Ω) No visible damage
5	External Visual AEC Q200 – No.9	MIL-STD-883 Method 2009	Inspect device construction, marking and workmanship.
6	Dimensions AEC Q200 – No.10	JESD22 Method JB-100	As in Table-3
7	Resistance to Solvents AEC Q200 – No.12	MIL-STD-202 Method 215 Solvent: 2-propanol at 25°C Immersion time: 3 min Brush: 10 times brushing Immersion and brush cycle: 3cycle	ΔR/R: Within ±(1%+0.05Ω) No visible damage
8	Mechanical Shock AEC Q200 – No.13	MIL-STD-202 Method 213 Waveform: half sine, Peak value 100G, Normal duration 6ms Condition: XX'YY'ZZ', 18times total	ΔR/R: Within ±(0.5%+0.05Ω) No visible damage

Table-4(2)

No	Test items	Condition of test	Performance requirements
9	Vibration AEC Q200 – No.14	MIL-STD-202 Method 204 Peak acceleration and Sweep time: 5 g's for 20 min , Frequency 10Hz to 2000Hz, Condition: 12 cycles each of 3 orientations	$\Delta R/R$: Within $\pm(0.5\%+0.05\Omega)$ No visible damage
10	Resistance to soldering heat AEC Q200 - No.15	MIL-STD-202 Method 210 Solder bath temp: $260\pm 5^{\circ}\text{C}$ Immersed time: $10\pm 1\text{s}$	$\Delta R/R$: Within $\pm(0.5\%+0.05\Omega)$ No visible damage
11	ESD test AEC Q200 – No.17	AEC-Q200-002 Human body model, 2 Kohm, 150 pF, Test voltage: RMCH20,32,35: 3000V RMCH16: 2000V RMCH10: 800V RMCH06: 500V	RMCH06: $\Delta R/R$: Within $\pm(5\%+0.1\Omega)$ Other: $\Delta R/R$: Within $\pm(1\%+0.05\Omega)$ No visible damage
12	Solderability AEC Q200 – No.18	J-STD-002 a) Bake the sample for 155°C dwell time 4h / solder dipping $235^{\circ}\text{C}/5\text{s}$. Solder: Sn96.5-Ag3-Cu0.5 b) Category 3, Solder dipping $215^{\circ}\text{C}/5\text{s}$. Solder: Sn63Pb37 c) Category 3, Solder dipping $260^{\circ}\text{C}/7\text{s}$.	The surface of terminal immersed shall be min. of 95% covered with a new coating of solder.
13	Electrical Characterization AEC Q200 - No.19	1. D.C. Resistance 2. Temperature Coefficient of Resistance $-55^{\circ}\text{C} / +20^{\circ}\text{C}$ $+20^{\circ}\text{C} / +155^{\circ}\text{C}$	1. The resistance value shall correspond with the rated resistance taking into account the specified tolerance. 2. As in Table-1
14	Flammability AEC Q200 – No.20	UL-94	V-0 or V-1 are acceptable
15	Bending strength AEC Q200 – No.21	AEC-Q200-005 Bending value 2mm Holding time: 60sec.	$\Delta R/R$: Within $\pm(0.5\%+0.05\Omega)$ No visible damage
16	Adhesion AEC Q200 – No.22	AEC-Q200-006 Pressurizing force: RMCH20,32,35: 17.7N RMCH10,16: 10N RMCH06: 3N Test time: $60\pm 1\text{s}$.	$\Delta R/R$: Within $\pm(0.5\%+0.05\Omega)$ No visible damage
17	Flame retardance AEC Q200 – No.24	AEC-Q200-001 Test conditions: 9VDC to 32VDC Each 1h This test applies to rated voltages of 32V and above.	The following FAILURE CRITERIA does not occur. FAILURE CRITERIA - Electrically open a) A flame over 3.0 seconds duration b) An explosion c) A temperature above 350°C sustained for over 10 s

8. Taping

8.1 Applicable documents JIS C 0806-3: 2014, EIAJ ET-7200C: 2010

8.2 Taping dimensions

8.2.1 Press pocket taping (Paper taping, 8mm width, 2mm pitches)

Taping dimensions shall be in accordance with Figure-3 and Table-5.

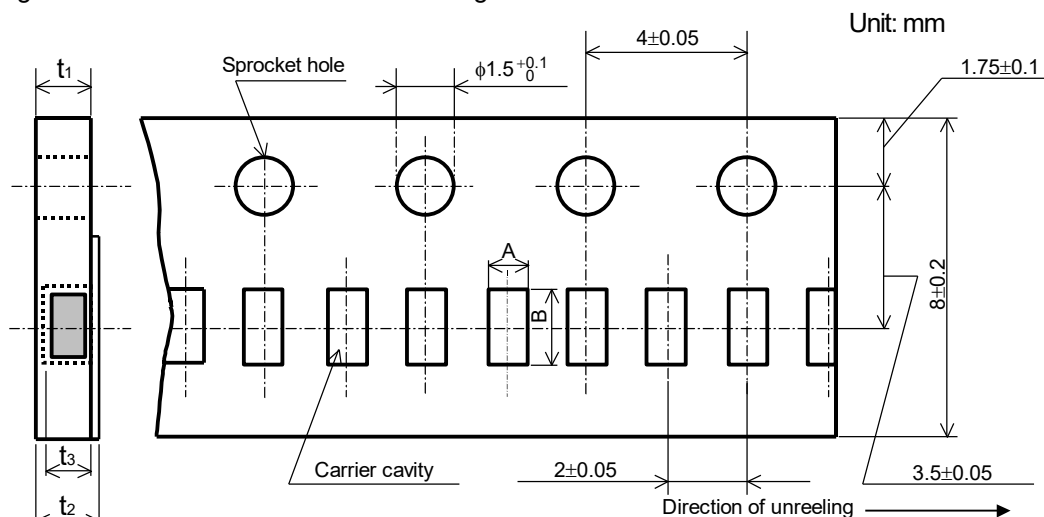


Figure-3

Table-5

Unit: mm

Style	A	B	t ₁	t ₂	t ₃
RMCH06	0.37±0.05	0.67±0.05	0.42±0.03	0.45±0.05	0.27±0.02

8.2.2 Paper taping (8mm width, 2mm pitches)

Taping dimensions shall be in accordance with Figure-4 and Table-6.

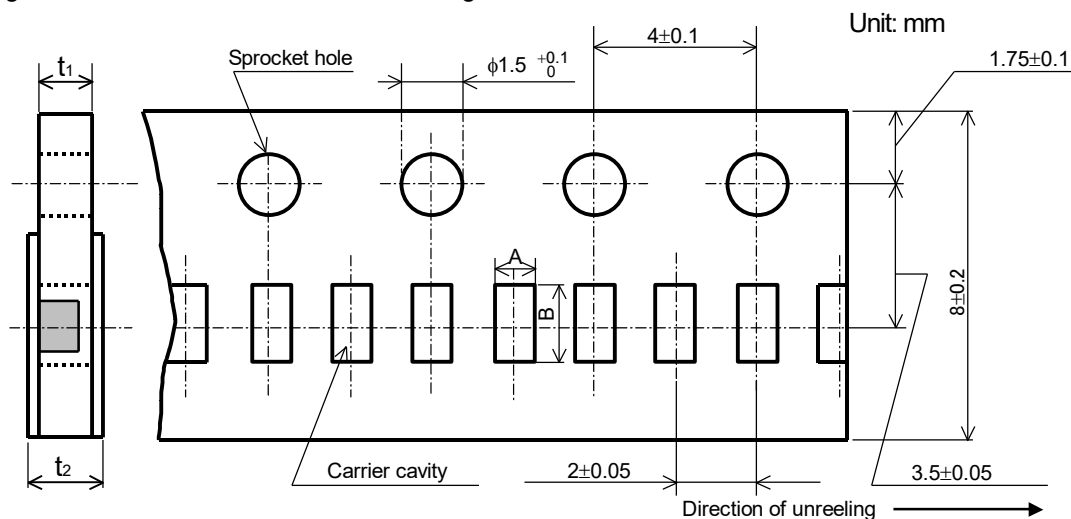


Figure-4

Table-6

Unit: mm

Style	A	B	t ₁	t ₂
RMCH10	0.65 ^{+0.05} _{-0.10}	1.15 ^{+0.05} _{-0.10}	0.4 ± 0.05	0.5max.

8.2.3 Paper taping (8mm width, 4mm pitches)

Taping dimensions shall be in accordance with Figure-5 and Table-7.

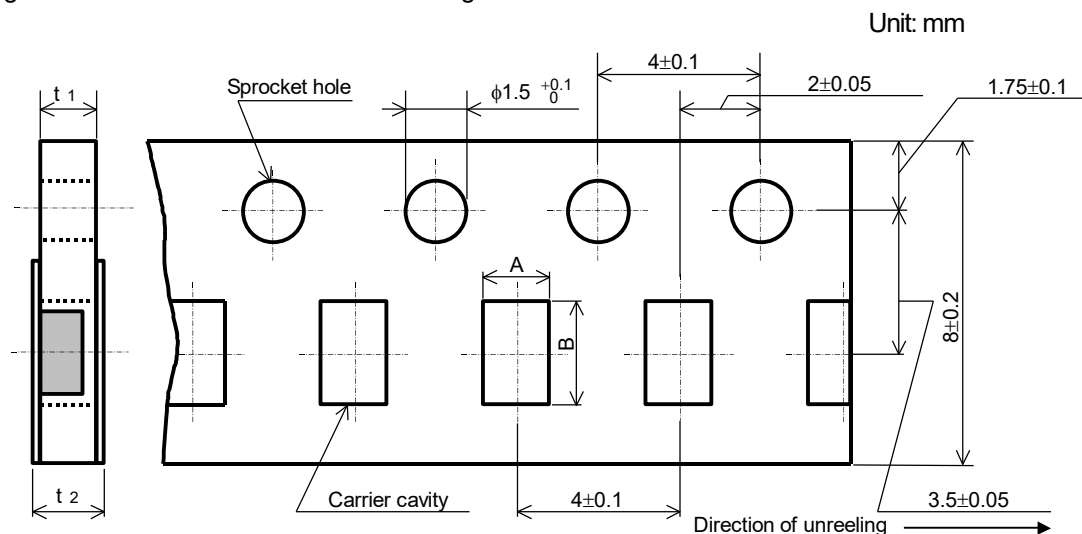


Figure-5

Table-7

Unit: mm

Style	A	B	t_1	t_2
RMCH16	1.15 ± 0.15	1.9 ± 0.2	0.6 ± 0.1	0.8max.
RMCH20	1.65 ± 0.15	2.5 ± 0.2	0.8 ± 0.1	1.0max.
RMCH32	2.00 ± 0.15	3.6 ± 0.2		

8.2.3 Embossed taping dimensions shall be in accordance with Figure-6 and Table-8.

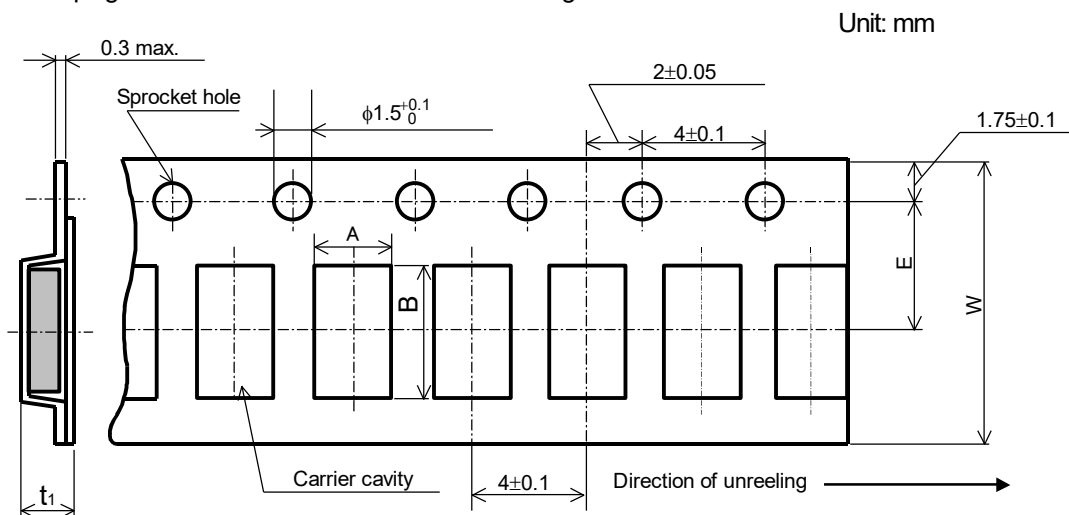


Figure-6

Table-8

Unit: mm

Style	A	B	W	E	t_1
RMCH35	2.85 ± 0.20	3.5 ± 0.2	8.0 ± 0.3	3.5 ± 0.05	1.0 ± 0.2

- 1). The cover tapes shall not cover the sprocket holes.
- 2). Tapes in adjacent layers shall not stick together in the packing.
- 3). Components shall not stick to the carrier tape or to the cover tape.
- 4). Pitch tolerance over any 10 pitches $\pm 0.2\text{mm}$.
- 5). The peel strength of the top cover tape shall be within 0.1N to 0.5N on the test method as shown in the following
RMCH06: Figure-7, RMCH10,16,20,32: Figure-8, RMCH35: Figure-9.
- 6). When the tape is bent with the minimum radius for 25 mm, the tape shall not be damaged and the components shall maintain their position and orientation in the tape.
- 7). In no case shall there be two or more consecutive components missing.
The maximum number of missing components shall be one or 0.1%, whichever is greater.
- 8). The resistors shall be faced to upward at the over coating side in the carrier cavity.

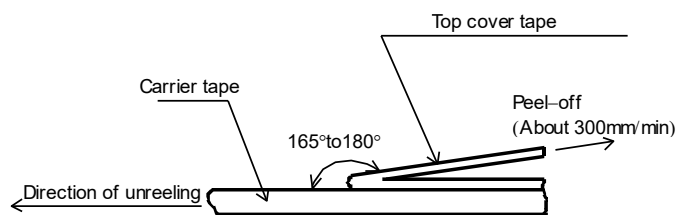


Figure-7

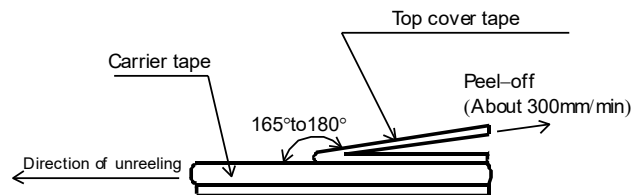


Figure-8

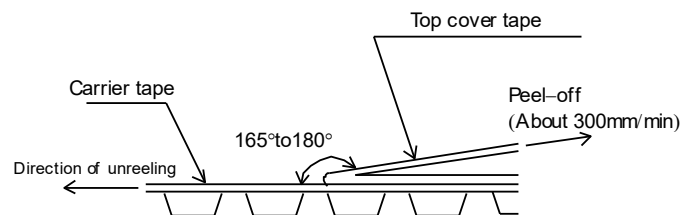


Figure-9

8.3 Reel dimension

Reel dimensions shall be in accordance with the following Figure-10 and Table-9.

Plastic reel (Based on EIAJ ET-7200C)

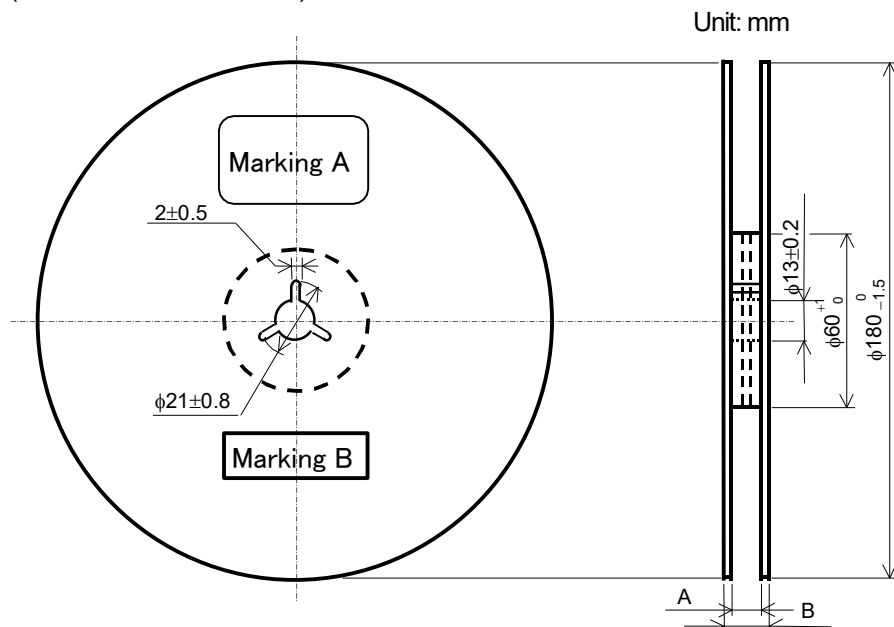


Figure-10

Table-9

Style	A	B	Note
RMCH06,10,16,20,32,35	9 $^{+1.0}_{0}$	11.4±1.0	Injection molding
		13±1.0	Vacuum forming

Unit: mm

Note: Marking label shall be marked on a place of Marking A or two place of marking A and B.

8.4 Leader and trailer tape.

(Example)

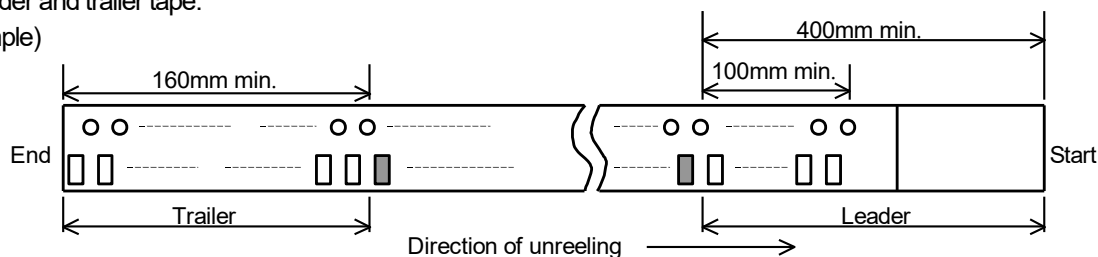


Figure-11

9. Marking on package

The label of a minimum package shall be legibly marked with follows.

9.1 Marking A

(1) Classification

(Style, Temperature coefficient of resistance, Rated resistance, Tolerance on rated resistance, Packaging form)

(2) Quantity (3) Lot number (4) Manufacturer's name or trade mark (5) Others

9.2 Marking B (KAMAYA Control label)